



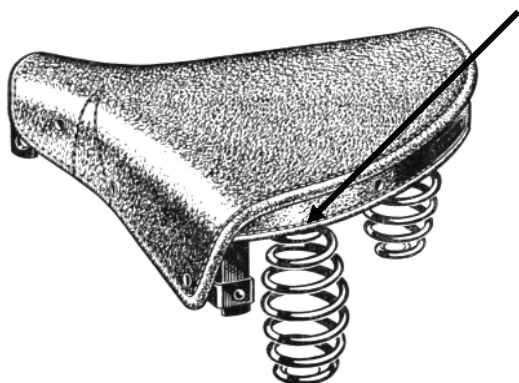
SPARES for ROYAL ENFIELD & AMAL

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FITTING INSTRUCTIONS FOR SINGLE SEAT 91420+ 91420B



Bolt the two main springs to the rear of the underside of the saddle using 2 short M8 bolts into the outside of the three holes. Drop the other 2 M8 bolts and washers into the inside of the spring. This is easily done by bending the spring to open up the coils. Do not tighten any nuts until the saddle is fitted completely.

If not already assembled Attach the T-bar "A" to the underneath of the saddle, initially with the stud in the front pair of holes.

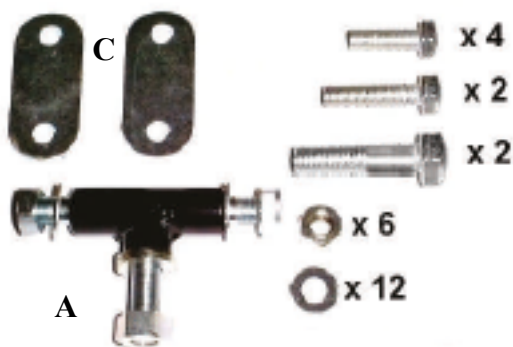


Attach the two Spring Support Brackets "B" to the inside of the rear suspension unit top pivot stud and the sub frame fixing stud (as picture) replacing the shock absorber bolts with the 3/8" bolts supplied

Using the two long 8mm bolts, nuts and washers, fix the two plates "C" onto the top of the Spring Support Brackets "B".

Attach the front of the seat to the main frame using the T-bar "A". The bottom stud of the T-Bar fits into the dual seat front mounting bracket. Ensure the stepped nut fits securely into the hole in the frame to prevent the T-bar coming out. The hole sizes can vary from model to model so it may be necessary to open out the hole in the frame.

B



Attach the bottom of the springs to the two plates with the bolts already fitted in the springs.

Finally align the seat in the correct position and tighten all nuts and bolts. It may be necessary to rotate the springs to achieve the best position. If required the seat can be moved forward by utilising the 2nd pair of holes for the T-bar on the front of the seat.