



SPARES FOR ROYAL ENFIELD AND AMAL

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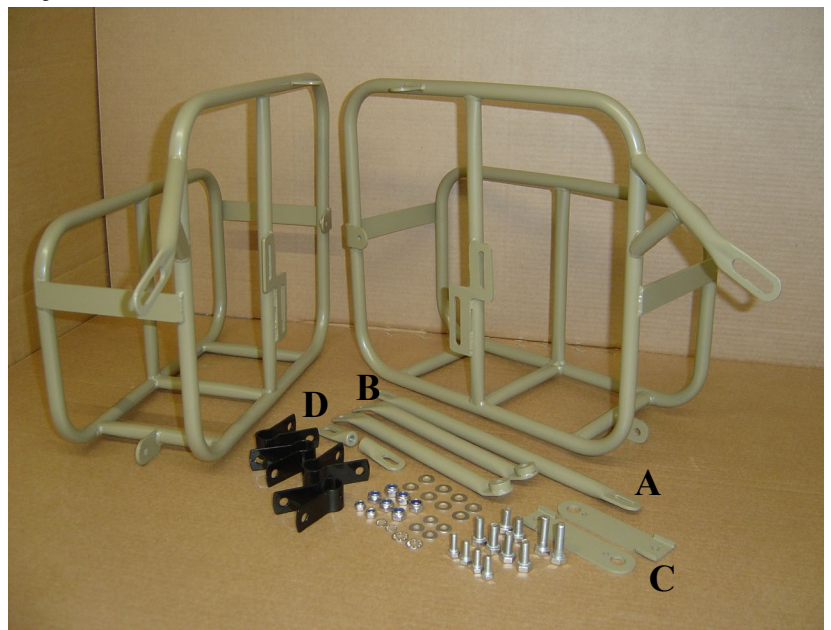
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Fixing Instructions for: Army Style Panniers and Frames B5 Bullet P/No.92738 Black, Desert & Green

These are the items you will have received in your kit:

- 1 Bracket A
- 2 Bracket B
- 2 Bracket C
- 2 Bracket D
- 4 Q Clips
- 12 Flat Washers 8mm Stainless
- 6 Nyloc Nuts M8 Stainless
- 4 Flat Washers 6mm
- 2 Serrated Washers 6mm Stainless
- 2 Serrated Washers 8mm Stainless
- 2 Nyloc Nuts 6mm Stainless
- 2 Bolts M8 16mm Stainless
- 4 Bolts M8 20mm Stainless
- 2 Bolts M8 30mm Stainless
- 4 Bolts M6 16mm Stainless

The Panniers and Frames are designed to accommodate a variety of Royal Enfield motorcycle variants utilising slotted brackets and a fixing kit appropriate to your machine. They are fully adjustable to take into account slight manufacturing variations between the same models.



You will require the following tools:

- 9mm Metric Spanner
- 13mm Metric Spanner

Instructions:

During initial assembly only hand tighten fixing nuts until final fit.

The top front mounting arms (which protrude from the large top part of each frame) need to be loosely fixed to each of the Left and Right top shock absorber mounts utilising the existing shock absorber mounting bolts (SEE PHOTO PAGE 2)

Using a long 30mm M8 Bolt, Nut and 2 Washers affix bracket B with the built in spacer to the lower front mount located in the middle of the 2 sides of the frame (ensure spacer is on the side facing the largest side of the frame). Repeat the same procedure for the other Pannier (SEE PHOTO PAGE 2)

Fit Short Bracket D to the highest part, of the lower slot located on the back face of the largest side of the frame using the M8 16mm Bolt, 8mm Serrated Washer and 8mm Flat Washer. Use the 8mm serrated washer between the bolt head and washer. The slotted eye should be facing out (SEE PHOTO PAGE 2)

Fit 2 "Q" Clips to the bottom rail of the rear mudguard carrier (located below the arced rail on the mudguard). Loosely position one to the rear and one to the front of the rail (SEE PHOTO PAGE 2)

Fit lower bracket B, which you affixed to the frame previously, to the front Q Clip using M8 20mm Bolt, Nut and Washer

Connect small bracket D to the rear Q Clip with M8 20mm Bolt, Nut and Washer

Repeat procedure for the other Pannier

Fit Cross Bracket A onto the top lugs between both frames using M6 Bolt, Nut and 2 Washers

Level both frames so they sit symmetrically and tighten all fixings

If fitting indicators use Bracket C with the M6 Bolt, 6mm Washer and 6mm Serrated Washer. Use the 6mm serrated washer between the bolt head and washer. (SEE PHOTO)

To fit panniers into frames use the clamps to attach with M6 Nuts, Bolts and Washers

