

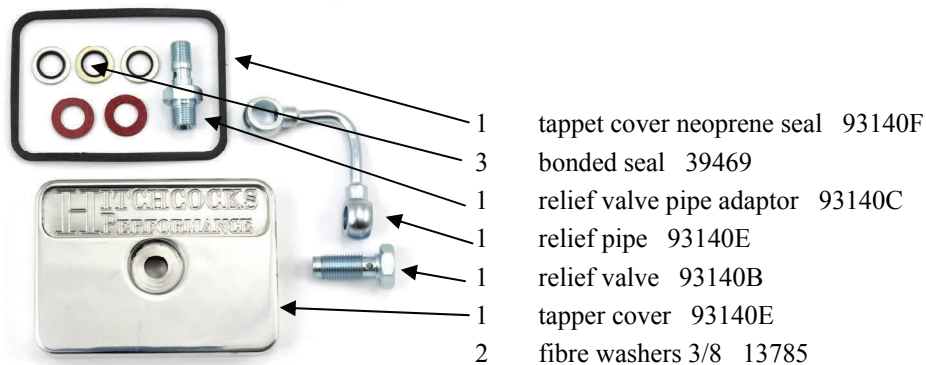


SPARES for ROYAL ENFIELD & AMAL  
EMAIL: [info@hitchcocksmotorcycles.com](mailto:info@hitchcocksmotorcycles.com)  
WEB: [www.hitchcocksmotorcycles.com](http://www.hitchcocksmotorcycles.com)

HITCHCOCK'S MOTORCYCLES  
LTD  
ROSEMARY COURT  
OLDWICH LANE WEST  
CHADWICK END  
SOLIHULL  
B93 0EY ENGLAND

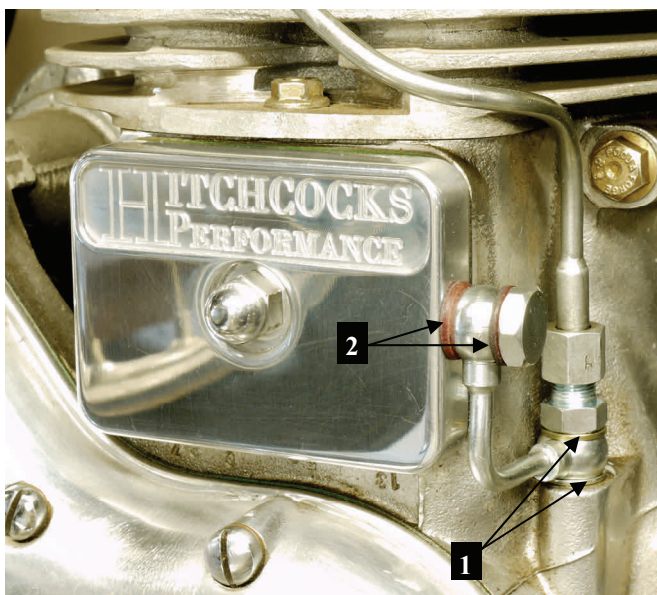
## Rocker Relief Valve Assembly—93140 Bullet Imperial.

The kit comprises the following items:



After checking that all components are to hand, slacken and remove the lower end of the rocker feed pipe. Unscrew and remove the existing rocker pipe adaptor.

Insert the relief valve pipe adaptor through the rocker relief pipe, taking care that the pipe is orientated correctly. Loosely screw the adaptor into the crankcase being careful not to cross thread. Ensure there is one bonded seal on each side of the banjo union as shown in the picture (arrow 1).



Place the neoprene seal into its locating groove in the new tappet cover and place the new tappet cover in position with the nut and remaining bonded seal.

Locate the relief valve through the banjo union on the relief pipe. Ensure there is one fibre washer on each side of the banjo union as shown in the picture (arrow 2) and screw the rocker relief valve into the tappet cover to hold the rocker relief pipe in place. Once all aligned tighten all nuts and unions.

Finally refit the lower end of the oil feed pipe where a small amount of "persuasion" may be needed to the bend of the pipe to make it align with the new adaptor.