



SPARES FOR ROYAL ENFIELD AND AMAL

EMAIL: info@hitchcocksmotorcycles.com

WEB: www.hitchcocksmotorcycles.com

HITCHCOCK'S MOTORCYCLES LTD
ROSEMARY COURT
OLDWICH LANE WEST
CHADWICK END
SOLIHULL
B93 0EY ENGLAND

TELEPHONE: 01564 783 192

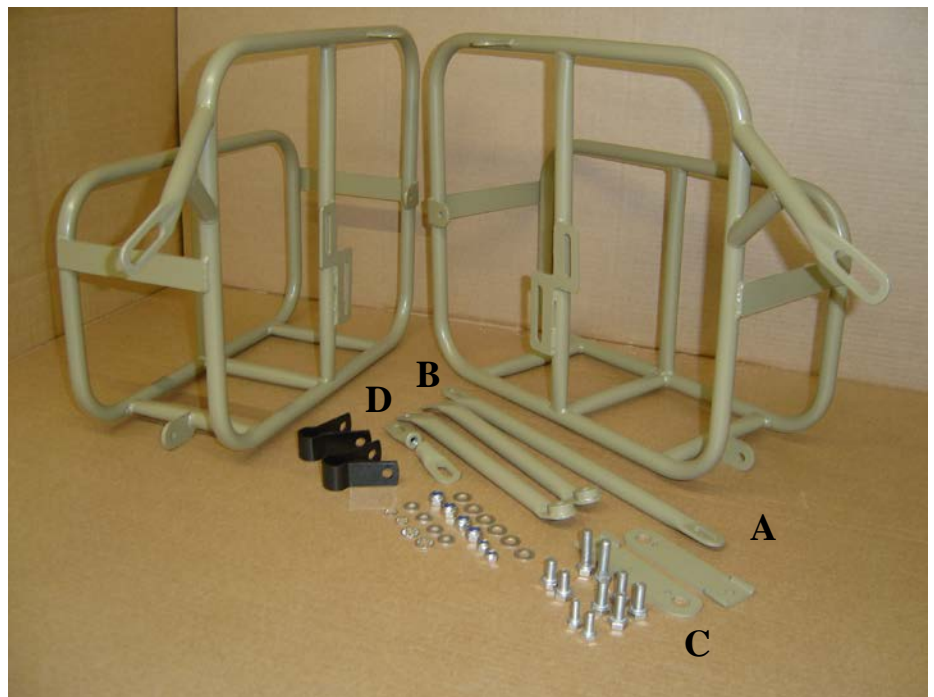
FAX: 01564 783 313

Fixing Instructions for: Army Style Panniers and Frames C5 - P/No.92737 Black, Desert & Green

These are the items you will have received in your kit:

- 1 Bracket A
- 2 Bracket B
- 2 Bracket C
- 2 Bracket D
- 2 Q Clips
- 8 Flat Washers 8mm Stainless
- 4 Nyloc Nuts M8 Stainless
- 6 Flat Washers 6mm
- 2 Serrated Washers 6mm Stainless
- 2 Serrated Washers 8mm Stainless
- 2 Nyloc Nuts 6mm Stainless
- 2 Bolts M8 16mm Stainless
- 2 Bolts M8 20mm Stainless
- 2 Bolts M8 30mm Stainless
- 4 Bolts M6 16mm Stainless

The Panniers and Frames are designed to accommodate a variety of Royal Enfield motorcycle variants utilising slotted brackets and a fixing kit appropriate to your machine. They are fully adjustable to take into account slight manufacturing variations between the same models.



You will require the following tools:

- 9mm Metric Spanner
- 13mm Metric Spanner

Instructions:

During initial assembly only hand tighten fixing nuts until final fit.

The top front mounting arms (which protrude from the large top part of each frame) need to be loosely fixed to each of the Left and Right top shock absorber mounts utilising the existing shock absorber mounting bolts (SEE PHOTO PAGE 2)

Using a long M8 x 30mm Bolt, Nut and 2 Washers affix bracket B with the built in spacer to the lower front mount located in the middle of the 2 sides of the frame (ensure spacer is on the outside of the frame bracket). Repeat the same procedure for the other Pannier (SEE PHOTO PAGE 2)

Fit Short Bracket D to the lowest part, of the lower slot located on the back face of the largest side of the frame using the M8 x 16mm Bolt, 8mm Serrated and 8mm Flat Washer. The slotted eye should be facing out (SEE PHOTO PAGE 2)

Fit 1 "Q" Clip to the bottom mudguard rail (located below the arc rail part of the rear mudguard). Loosely position on the rail (SEE PHOTO BELOW)

Fit lower bracket B, which you affixed to the frame previously, to the lower front mudguard stay fitting. Connect small bracket D to the Q Clip with M8 Bolt x 20mm, Nut and Washer

Repeat procedure for the other Pannier

Fit Cross Bracket A onto the top lugs between both frames using M6 Bolt x 16mm, Nut and 2 Washers

Level both frames so they sit symmetrically and tighten all fixings

If fitting indicators use Bracket C with the M6 x 16mm Bolt, Washer and Serrated Washer. Use the serrated washer between the bolt head and washer.

To fit panniers into frames use the clamps which are included in the pannier kit to attach with the M6 Nuts, Bolts and Washers

