



SPARES for ROYAL ENFIELD & AMAL

EMAIL: info@hitchcocksmotorcycles.com

WEB: www.hitchcocksmotorcycles.com

HITCHCOCK'S MOTORCYCLES LTD
ROSEMARY COURT
OLDWICH LANE WEST
CHADWICK END
SOLIHULL
B93 0EY ENGLAND

TELEPHONE: 01564 783 192

FAX: 01564 783 313

INSTRUCTIONS FOR FITTING A SINGLE SEAT (91415 / 91417) TO A ROYAL ENFIELD BULLET

Upper-most rear
mudguard carrier
bracket.



Nuts that allow forward
or backward adjustment.

Front seat fixing bracket.

1. Fit the tapered washers and plain end of the coil springs to the two studs projecting from the underside of the seat with nuts and washers. **Tip:** It may be easier to 'start' the nuts using a mechanic's telescopic magnetic pick-up tool.
2. Remove the studs from the upper-most rear mudguard carrier brackets on each side of the bike. **NOTE** - these studs are **threaded** into their mountings and must be **unscrewed** after the nuts have been removed.
3. Replace the studs you have just removed with the 2 longer studs (2¼" x 3/8") supplied - the longer threaded end of the stud going through the rear mudguard carrier bracket. Secure the inboard end of the stud with the original nuts and washers.
4. The front bracket can be fitted to 2 different positions. Offer the seat to the bike to assess the most suitable and tighten the bracket to the seat. (The frame bracket may need a horizontal drilling.)
5. Place one collar on each stud and then locate the loops of the coil springs on the studs - see the order of components in the picture below. Secure with the 3/8" nuts and washers supplied. (It will be necessary to turn the tapered washers to give the 'best fit' for the springs) **Tighten all nuts securely.**

