



SPARES FOR ROYAL ENFIELD AND AMAL

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Fitting instructions for 93581 Scramble seat

Fitting this seat will require the rear mudguard to be drilled and the following instructions and photographs will help to complete this task.

Fig 1 shows the underside of the seat with the mounting brackets [arrowed] in the correct position. Rubber buffers are set at height 35mm – this may need adjustment.

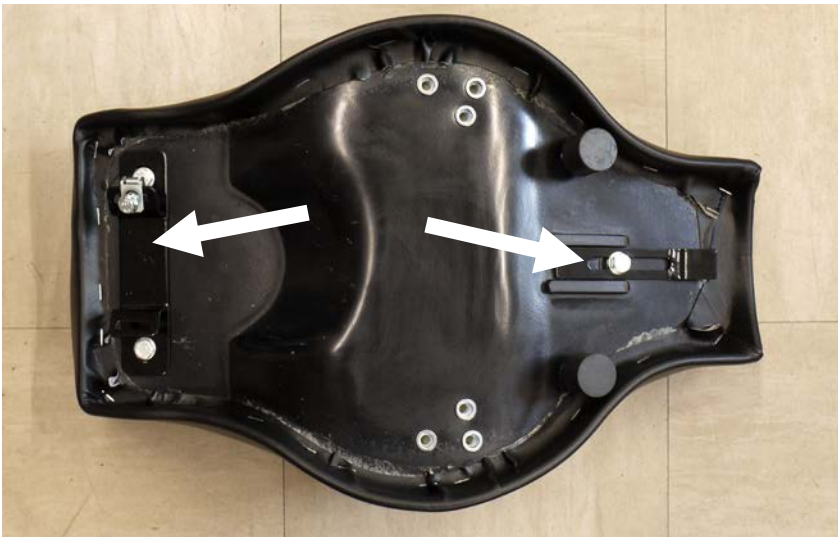
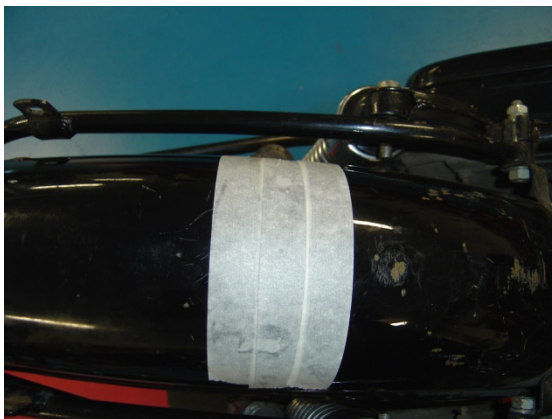


Fig 2 shows masking tape ready to be marked for rear mounting bracket



At this point mount the seat ensuring the front tongue bracket is engaged in the bridge bracket at the front.

Fig 3 shows how to mark the position of the rear bracket on the mudguard. It will now be necessary to remove the seat and the rear bracket from the seat



Fig 4 shows the bracket placed to the marks made previously and the slot positions that are then marked prior to drilling.

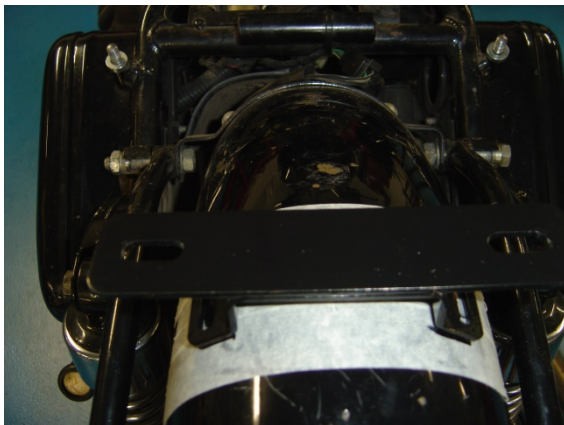
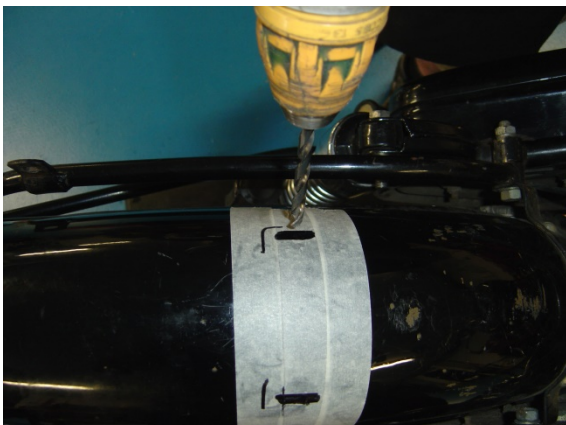


Fig 5 & 6 shows the position in the middle of the slot and the angle to drill the 6.5 or 7mm hole.



Once the holes are drilled re-mount the rear bracket onto the seat and tighten all bolts (front tongue bolt should already be tight).

Fit the rear mounting bracket captive nuts as shown in the photo below and secure the seat with 6mm flanged bolts.

