



SPARES for ROYAL ENFIELD & AMAL

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PISTON 90260 + over sizes (90261, 90262, 90263, 90264)

Nominal Standard Bore Size: 70.0mm (Actual 69.874mm)

Ring Part Number: P/RING + oversizes

Ring Sizes: 0.625"/0.625"/0.156"

Ring End Gap Clearances in unworn cylinder - All rings 0.011" – 0.018"

Piston to bore clearance 0.0035" to 0.0040" (Measured at 20°C)

To calculate the final cylinder bore size measure 90° to the gudgeon pin, 9mm from the base of the piston skirt as indicated on the piston and add the recommended bore clearance. A 'plateau' honed finish of 25 – 30 microinch (CLA) would ensure best piston and ring running clearance.

9mm

