



SPARES for ROYAL ENFIELD & AMAL

HITCHCOCK'S MOTORCYCLES LTD
OLDWICH LANE WEST
CHADWICK END
SOLIHULL
B93 OEY **ENGLAND**

E-MAIL info@hitchcocksmotorcycles.com

TELEPHONE 01564 783 192

WEB www.hitchcocksmotorcycles.com

FAX 01564 783 313

ELECTRIC START TO KICK-START CONVERSION (PART 90153)

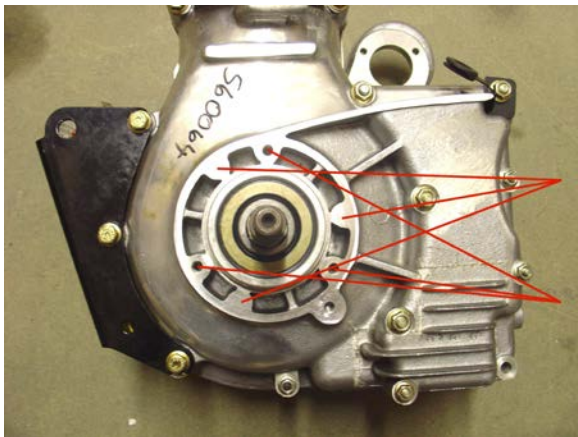
RIGHT GEAR CHANGE

The kit Comprises

- A modified inner primary cover
- Front engine sprocket
- Primary cover seal, oil seal and gaskets
- Inner primary cover fixings and oil seal retainers
- M8 tap

Remove all the primary drive, including the existing inner primary cover, and electric start motor as per the workshop manual.

Note The three inner cover mounting holes for the new inner primary cover are in a different place to the electric start cover. Three new fixing holes have to be drilled and tapped to accept the three new fixing studs.



Location where the new fixing holes are required

Location of existing fixing holes

To Locate and Drill the New Fixing Holes

Fit the new oil seal into the gear change cross shaft hole in the inner primary cover.

Remove the gearbox mainshaft oil seal plate from the electric start inner cover and fit onto the new cover

Fit the new inner primary cover onto the engine. Press the inner cover onto the crankcases to ensure the large hole at the front of the cover is full engaged onto the corresponding boss on the crankcase. Gently rotate the inner cover to a position where the gearbox output shaft is central in the oil seal is central in the hole in the inner case.

This will position the inner primary cover onto the crankcase for drilling and tapping the new fixing holes.

Mark the position of the three new fixing holes and drill with a 6.8mm tapping drill to a maximum depth of 20mm. Clean the threads and remove all the swarf.

Assemble the cover onto the crankcases using the three new studs and the crankshaft oilseal retainers.

Re-assemble the primary drive and fill the chaincase with ATF up to the level screw.

Remove all the wiring from the starter motor to the starter relay and from the relay to the battery