



SPARES for ROYAL ENFIELD & AMAL

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## Gearbox Sealed Bearing / Overhaul Kit (4-Speed): Part No. 90117

This kit contains the bearings, seals and gaskets to allow the standard open bearings to be replaced with sealed ones. This allows the use of modern gearbox oils and will remove the need to use gearbox grease. As well as sealing the gearbox, there are parts to overhaul all of the parts prone to wear, this includes bushes, gear selector plungers, ratchets, springs etc. When complete fill the gearbox with 450ml of 80/90 Hypoid gear oil ( Part no: SILK65 ).

Please refer to the appropriate Workshop Manual for full instruction on dismantling and rebuilding the gearbox.

The kit contains two types of gearbox sprocket seals:

For engine numbers **up to** 2B511911A (December 2001) use:

QUANTITY	PART NUMBER	DESCRIPTION
1	111086	FELT WASHER, DRIVE SPROCKET

For engine numbers **from** 2B511911A (January 2002) use:

QUANTITY	PART NUMBER	DESCRIPTION
1	145346	OIL SEAL FOR GEARBOX SPROCKET
1	145357	O RING FOR GEARBOX SPROCKET