



**SPARES for ROYAL ENFIELD & AMAL**

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## **HEAD GASKET, PART 42333B**

Please ensure that the height of the spigot of the cylinder barrel is at least 0.004" less than the combined measurement of the head gasket thickness and recess in the cylinder head.

This will ensure adequate clamping pressure on the gasket.

Remember to re-torque the cylinder head nuts to the recommended 22ft/lbs after allowing the engine to cool after approximately 50 miles, and reset the tappet clearances.