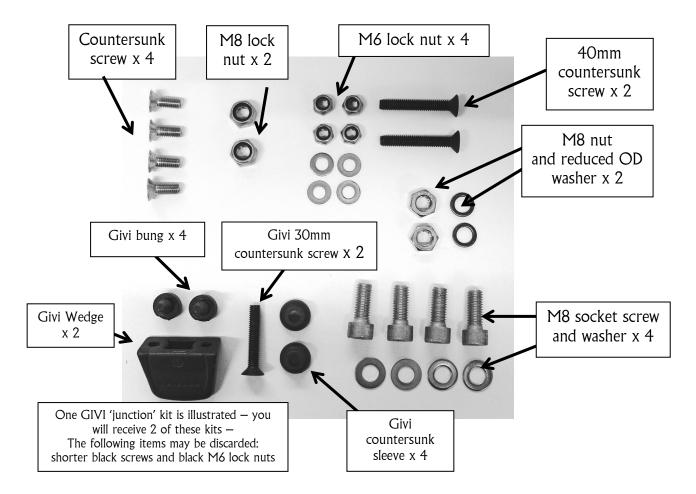
## Fixing Instructions for Pannier frames 93177A — for use with GT Continental 535

Together with the pannier frame sub-assembly these are the items you will have received



## First construct sub-assembly as per instructions on page 2 then proceed as follows

- 1. Remove seat fit one side frame at a time
- 2. With supplied 8mm tap 'clean' threads in frame [at Y in pictures on page 2]
- 3. Remove top shock absorber bolts [X in pictures on page 2]
- 4. Fit forward pannier frame fixing to top shock absorber location [X in pictures].
- 5. Using 1 of the supplied M8 socket screws and reduced OD washers for each side fit rearward pannier frame fixing to the forward of the tapped 8mm threads in frame. [Y] Align using screw adjuster [see note 3 on page 2]. Do not tighten at this stage.
- 6. With 1 x M8 socket screw, 2 washers and 1 x M8 locknut attach right hand lower pannier frame fixing to footrest/silencer point. With 1 x M8 socket screw, 2 washers and 1 x M8 locknut attach left hand lower pannier frame fixing to footrest point [Z]
- 7. Tighten all fixings and replace seat

## **Sub-assembly construction** — the procedure is similar for both sides

- 1. Attach wedge [A] with 2 short countersunk screws [B] to top frame member. Insert tiny nylon blanks in screw sockets.
- 2. Insert rubber bungs [C] into top frame member
- 3. Screw M8 nut [D] onto threaded and slotted tube [E] and screw tube partway into threaded top frame member [E1] Use this screw adjuster for alignment (note 6 on page 1]
- 4. Attach slotted tube [F] to lower front frame member at [GI] with 40mm countersunk screw, M6 washer, nut, and countersunk sleeve [G] do not fully tighten
- 5. Attach 30mm countersunk screw with washer, M6 nut, and countersunk sleeve [H] into lower rear frame member and tighten [HI]

