



SPARES for ROYAL ENFIELD & AMAL

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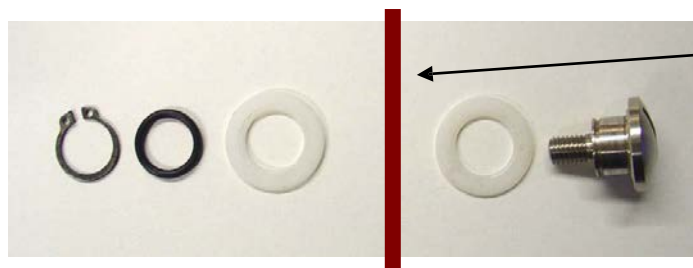
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## TOOL BOX CONVERSION – 92775

Assemble the various parts in the correct sequence for fitting.

The slotted thumb screw components are illustrated below in the order that they will be fitted.



The tool box lid will be positioned here – between 2 nylon washers

To fit the bracket in the tool box, first remove the bolt from the tool box back panel, this bolt holds the tool box to the frame (arrowed in the picture below). Fix the bracket in place with the bolt provided. At this stage only lightly tighten this bolt, this is to allow some movement of the bracket for final fitting.



Assemble the thumb screw components in the tool box lid, in the order shown above. At this stage **do not** secure them with the circlip.

Leave a ring spanner holding the bolt in the tool box case as shown below.



Carefully close the tool box lid, allowing the thumb screw to engage in the threaded hole in the bracket. Lightly screw the thumb screw into the threaded hole.

When the thumb screw is located in the threaded hole, tighten the bolt securing the bracket in the tool box. The ring spanner you left inside the tool box will allow you to tighten the bolt firmly from outside the tool box.

Carefully open the tool box lid, fit the circlip to secure the thumb screw assembly. Remove the ring spanner, engage and fully tighten the thumb screw to secure the tool box lid.

