



SPARES FOR ROYAL ENFIELD AND AMAL

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## Fixing Instructions for: Steering Tapper Roller Bearings GT Continental 92608

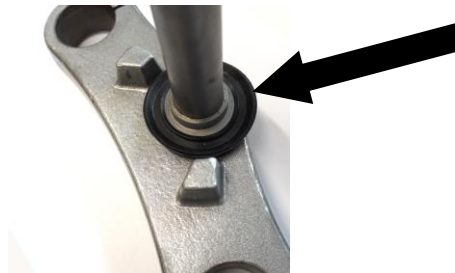
### These are the items you will have received in your kit:

Frame cup lower; taper bearing lower; frame cup upper; taper bearing upper; spacer upper.

### Instructions:

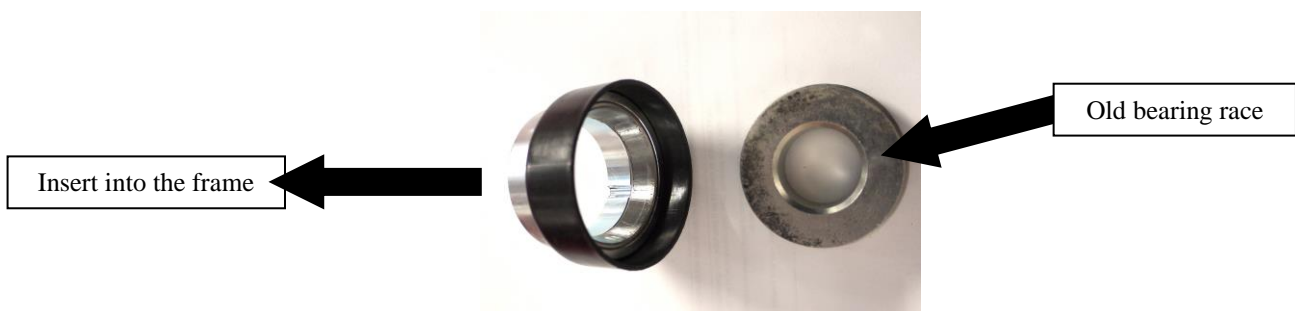
1. Remove the steering stem. This will require the removal of the front mudguard, front wheel, forks and top yoke. Advice on these procedures will be found in the official workshop manual.

2. Leave the seal [arrowed] in place on the bottom yoke.



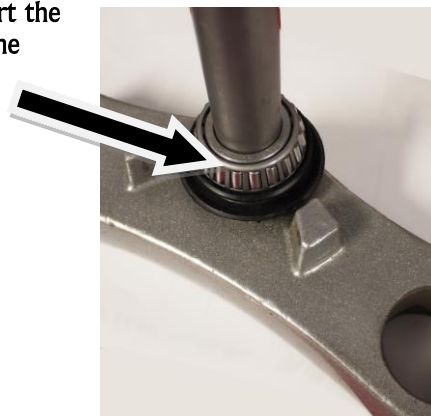
3. Remove the original steering bearings and cups.

4. Fit the lower bearing race into the frame using the old bearing race as a drift.  
Refit the original black plastic dust cover.

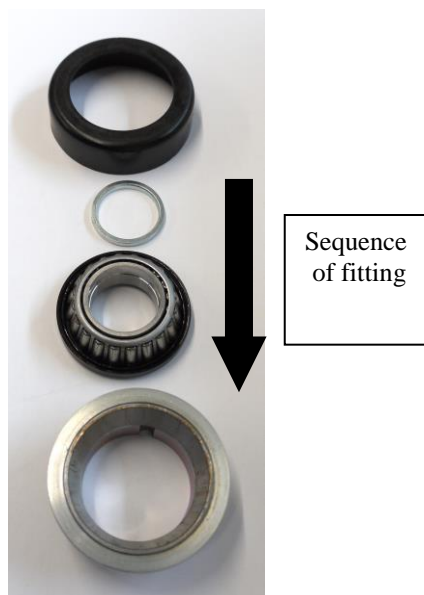
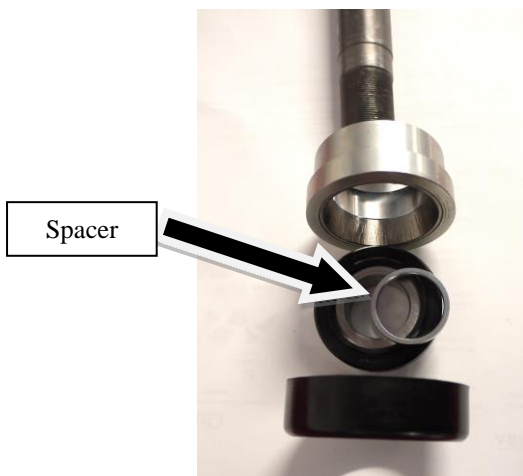


5. Fit the upper bearing race into the frame using the old bearing race as a drift.

6. Place the lower taper bearing [arrowed] on to the steering stem and reinsert the steering stem into position through the frame. At this stage we advise that the bearings are given an additional light coating of suitable grease.



7. Fit the upper taper bearing onto the upper bearing race. Place the spacer and refit the original black plastic dust cover.



8. Refit the top steering stem ring nut and tighten to take up any slack and play. Refit the second locking steering stem ring nut and tighten.

