



SPARES FOR ROYAL ENFIELD AND AMAL

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Fixing Instructions for: Chief Seat 91450 black & 91455 brown For Electra X and EFi E5

These are the items you will have received in your kit:

Seat; 2 x 591029 spring; 2 x 91403H washer with flat; 2 x 540042 spacer bush; 1 x 92505C M8 x 55mm bolt; 2 x 91403D special stepped spacer/nut; 1 x 8634S flat washer; 1 x M8S nyloc nut; 2 x 91403G special spring extenders washers; 2 x 91403J studs; 2 x M8S nyloc nuts



Instructions:

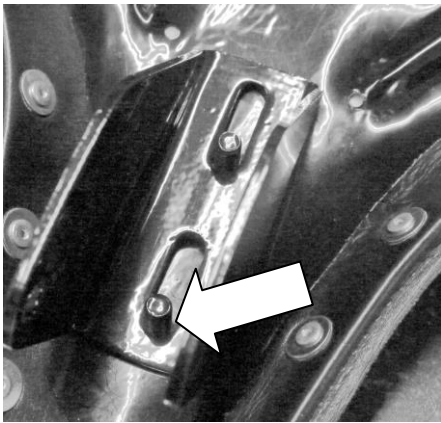
The front mounting bolt of the new seat will pass through the frame bracket which must be drilled horizontally to accept the M8 bolt supplied.



1. Using two nuts and washers attach front mounting bracket to the two studs located at the front underside of the seat.

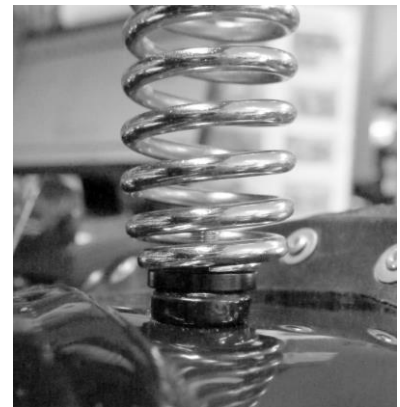


2. Do not at this stage fully tighten nuts on studs to allow fore and aft adjustment of mounting plate – arrowed.

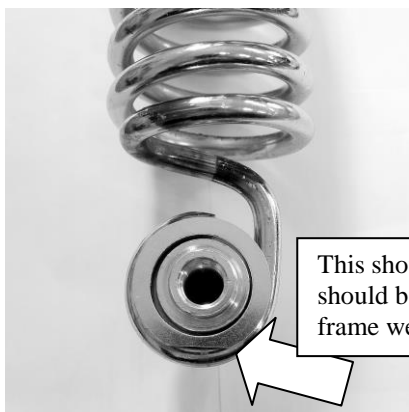


3. Fit the spring mounting stud to the fixing points in the underside of the new seat - shorter stud thread into seat base. NOTE: there are three fixing points for the stud on the underside of the seat – as in photo. Use the forward-most fixing point for E5 and Electra X models.

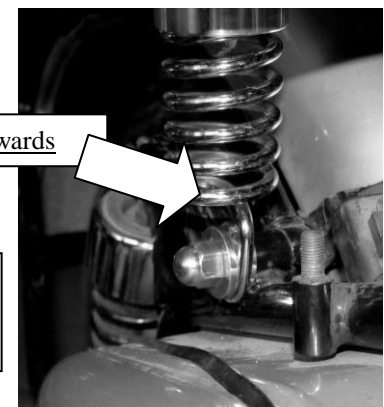
Place the spacer bush over the studs. The springs are seated onto these stepped spacers and fixed with the supplied M8 nyloc nuts and 91403G washers on the inside of the springs. Fitting will be easier if the nut is held in a socket spanner with a dab of grease.



4. Remove nuts from rear frame studs and locate spring loops over studs using special nuts 91403D and special D washer 91403H – see photos below. NOTE: springs are asymmetrical – to 'centre' seat mount one spring with loop forward and one backwards.



This shows spring mounted with loop forwards



5. Fully tighten the nuts on the two studs in the mounting bracket at the front underside of the seat. The front of the seat may now be bolted to the drilled frame bracket – arrowed.

Use the supplied seat bolt to attach the seat front mounting to the frame bracket. Secure with M8 nyloc bolt and washer supplied with the seat.

NOTE: do not fully tighten the front mounting bolt – the sprung seat will pivot on this mounting bolt.

