



SPARES FOR ROYAL ENFIELD AND AMAL

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Fixing Instructions for: Dual Seat Fixing Kit (Bullets up to 2008 and B5 Model) – 91441A & 91442A

These are the items you will have received in your kit:

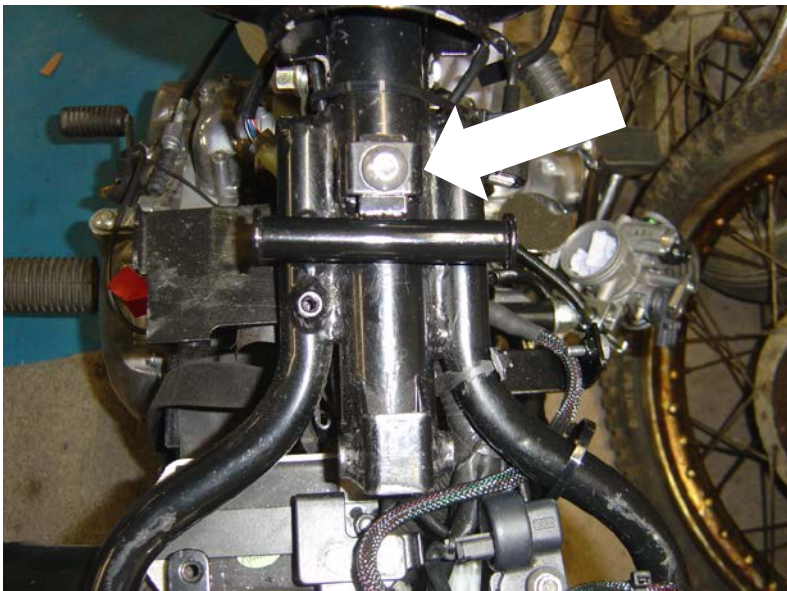
- 1 Dual Seat
- 1 Front Seat Bracket (Frame)
- 2 Front Seat Brackets
- 1 Middle Seat Bracket (Long)
- 1 Rear Seat Bracket
- 4 Rubber Spacers – Self Adhesive
- 8 Bolts M8 x 20 mm
- 8 Flat Washers 5/16"
- 1 Socket Screw (Button Head) M10
- 1 Serrated Washer 10mm
- 2 Washers M14
- 2 Nuts 3/8" Shouldered (Imperial Size - For use with Bullets up to 2008 and B5 Model)
- 2 Nuts M10 (Metric Size – For use with Post 2017 Euro 4 B5 models onwards)
- 2 Nuts Nyloc M8



This seat and fitting kit are designed to be fully adjustable to take into account slight manufacturing variations between the same models. On some models you may be required to drill a hole through the top of the front bracket on the frame to accommodate the front seat bracket (frame) component

You will require the following tools:

- Allen Key No 6
- 3/8 Spanner
- 13 and 18 Spanner (Metric)



Instructions:

Remove the existing seat. Retain the nuts and bolts for refitting the new seat later.

Firmly secure the front seat bracket (T piece frame) to the forward seat frame lug on the bike using the serrated washer 10mm and the socket screw (button head) M10. (In some cases you may need to drill the front bracket through the top if required to accommodate this bracket). SEE PICTURE LEFT



Place the new seat upside down on a protective surface.

Using the M8 x 20mm bolts and 5/16" flat washers (for all 3 brackets) take the 2 Front Seat Brackets and secure hand tight to the front of seat with the brackets (forks facing front).

Take the Middle Seat Bracket (Long) and secure hand tight to the middle of the seat (curve in bracket should mirror curve under seat, tabs facing front).

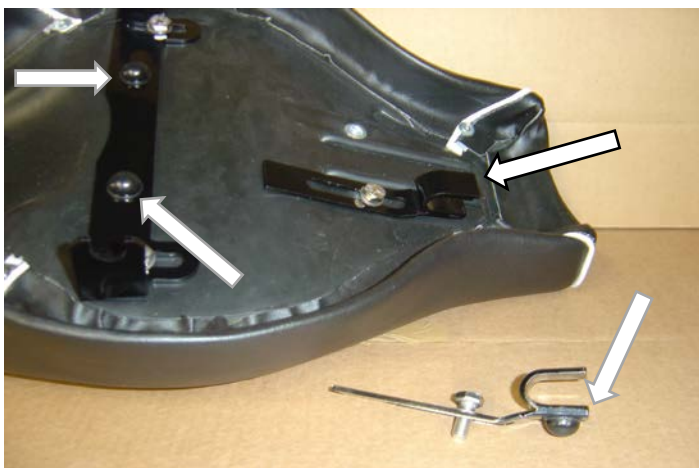
Take Rear Seat Bracket and secure hand tight to rear of seat with tabs facing rear. All brackets should now be in place on the bike

(For Bullets up to 2008 and the B5 Model use the 2 Shouldered Imperial Nuts (3/8ths) and M14 Washers to secure the middle bracket to the bike). (For post 2017 Euro 4 B5 models onwards use the 2 M10 Nuts and M14 Washers for securing middle bracket)

Offer the seat up to the motorcycle locating the front brackets (with the u shaped forks) onto the front seat bracket (T piece frame) which you fitted earlier to the bike. Holding the seat at a 45 degree angle will assist with this. Once located, lower the seat down and adjust front, middle and rear brackets to line up with the locating points on the frame.



Once you are satisfied with the final fit remove the seat and tighten all brackets on the underside of the seat. Position 2 of the rubber self-adhesive spacers onto the middle seat bracket so that they line up with the top curve of the mudguard. The remaining two are fitted onto the bottom of the two u shaped forks on the front seat mounting brackets (SEE PHOTO BELOW) to provide a buffer between the seat and the frame



Finally re-fit and secure the seat to the bike using the original nuts and bolts and the remaining 2 M8 x 20mm bolts, 2 flat washers x 5/16ths and 2 Nyloc M8 Nuts and use to secure the rear seat bracket to the bike.

Check all nuts are tight, saddle is now secured in place.