



SPARES FOR ROYAL ENFIELD AND AMAL

EMAIL: info@hitchcocksmotorcycles.com

WEB: www.hitchcocksmotorcycles.com

HITCHCOCK'S MOTORCYCLES LTD
ROSEMARY COURT
OLDWICH LANE WEST
CHADWICK END
SOLIHULL
B93 0EY ENGLAND

TELEPHONE: 01564 783 192

FAX: 01564 783 313

Fixing Instructions for: Scramble Seat – 91401; 91432

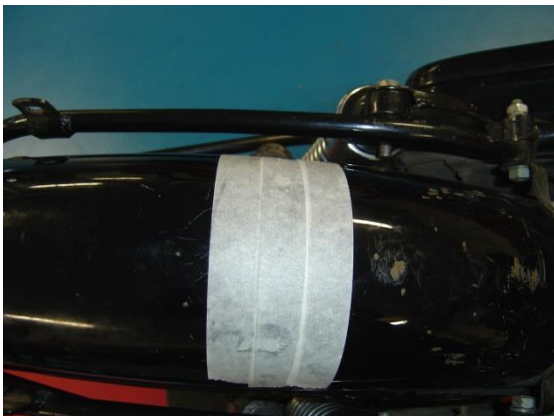
Instructions:

Fitting this seat will require the rear mudguard to be drilled. The following instructions will help to complete this task.

Step 1. The underside of the seat with the mounting brackets in the correct positions.



Step 2. Apply masking tape for marking drill points for rear mounting bracket



At this point mount the seat ensuring the front tongue bracket engages in the bridge bracket at the front.

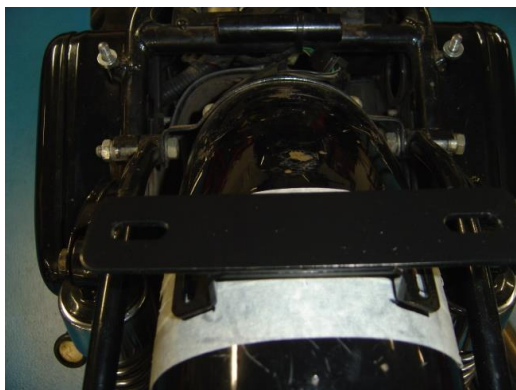
The centre bracket is to fit on the centre studs. It may be necessary to adjust the centre bracket using the slots to obtain the best position on the studs.

Step 3. Mark the position of the rear bracket on the mudguard.

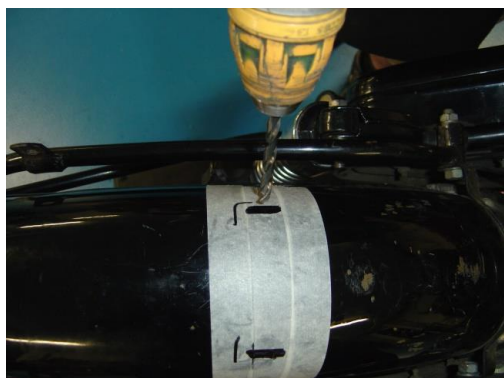


Remove the seat and then remove the rear bracket from the seat

Step 4. Place the rear bracket on the marks made previously and in Step 5 mark the slot positions prior to drilling.



Steps 6 & 7 show position to drill in the middle of the slot and drill angle. Drill size is 6.5mm or 7mm.



Once the holes are drilled re-mount the rear bracket onto the seat and tighten all bolts (front tongue bolt should already be tight). The seat can now be fitted onto the centre bracket and with the flanged nuts and bolts supplied to the rear one.